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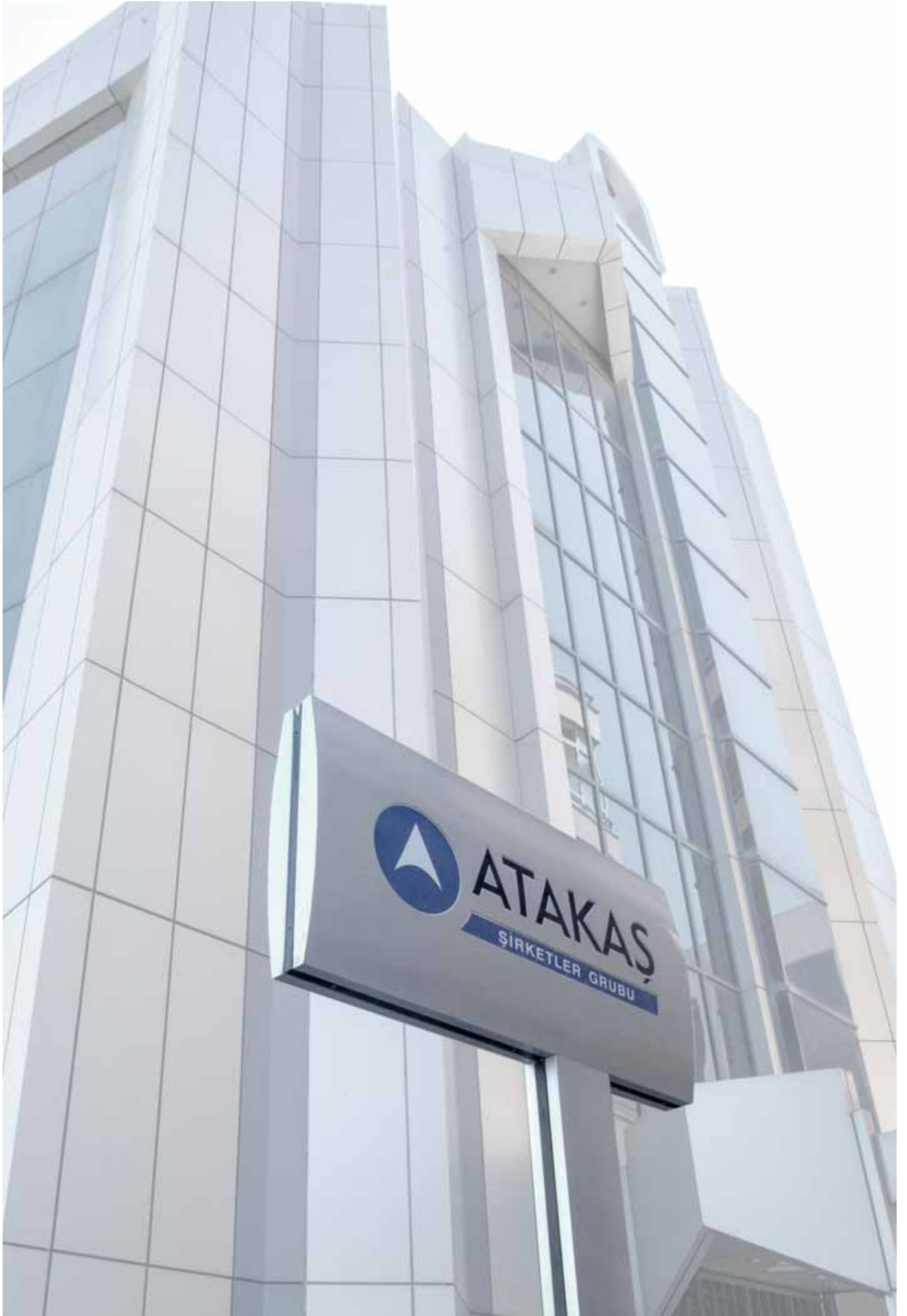
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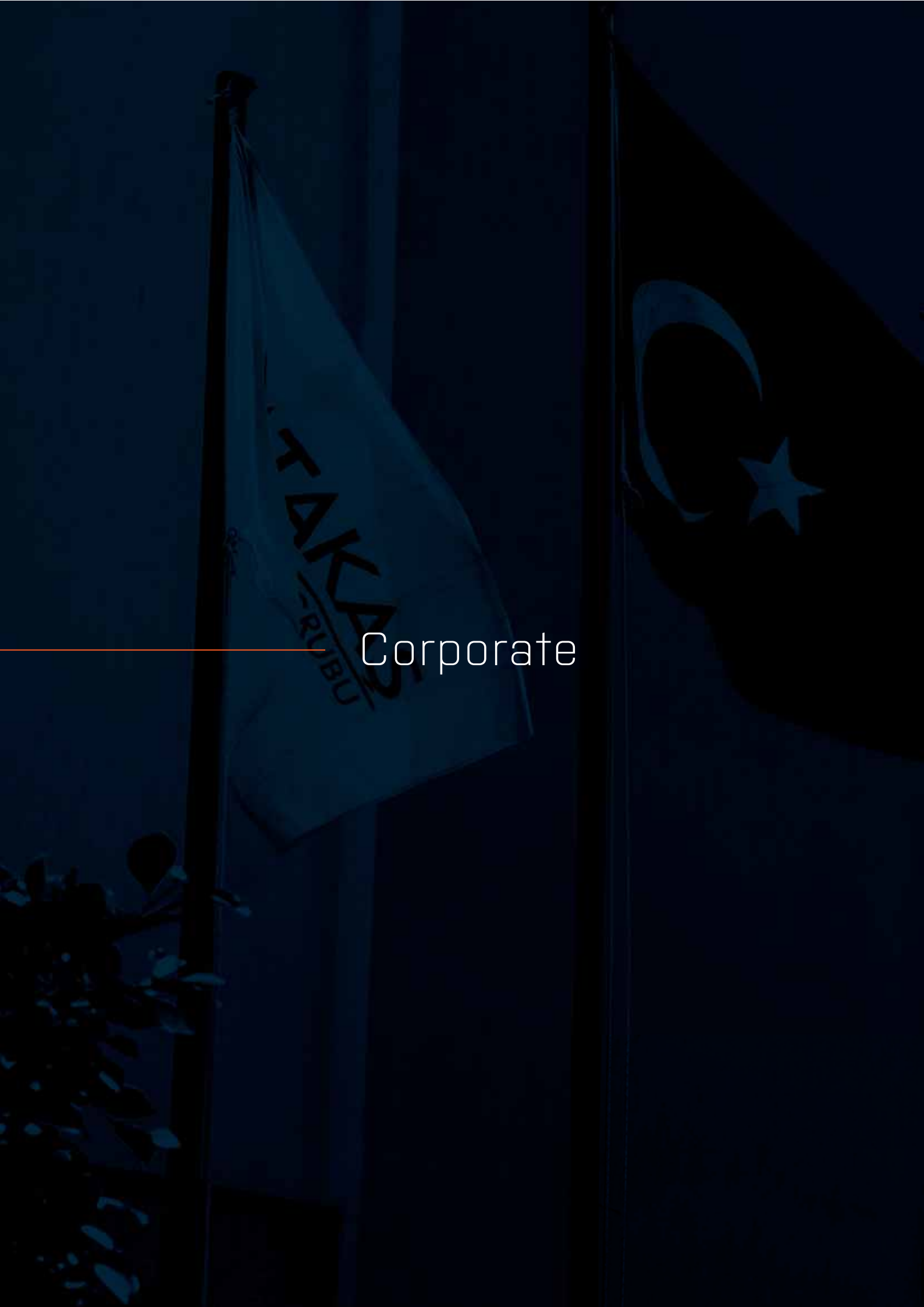
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Corporate

Shaping a future together!

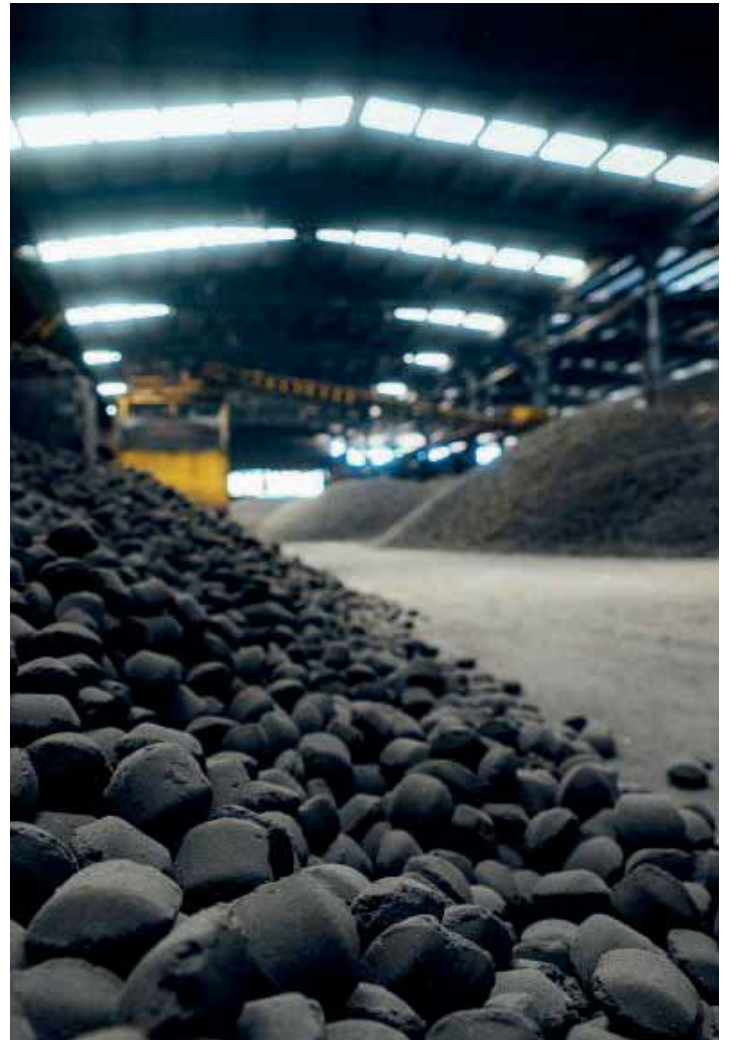
Atakaş Corporate Group was established in İskenderun in 1975 as a single company in iron trade industry. The Company was active in iron trade and import for many years and succeeded in various areas. Today, Atakaş facilities have a production capacity of 1.2 million tons pickled and oiled coil, 4 hundred thousand tons galvanized coil, 2 hundred thousand tons of pre-painted coil and 2 hundred thousand tons cold rolled coil. Additionally, as of 2018, the company invested in new lines for production facilities. We serve our country and the whole world with our Steel Service Center, laboratories and professionals we raise in the steel industry.

Atakaş Corporate Group entered the coal industry in 1989 when they started importing coal from other countries. As Turkey's biggest coal importer, Atakaş Corporate Group processes the high-quality coal they import from various countries in coal screening and packing facilities with an annual capacity of 2.500.000 tons located in three regions of Turkey and offers them to its customers under "Yeşilkor", and "Cemre" brands.

In 2017, Atakaş Corporate Group added another investment to its portfolio and established Atakaş Port Business; the

business, which is believed to be the pride and joy of the region with its cutting edge infrastructure. Atakaş Port Business is one of the ports that will provide the highest benefit to the Mediterranean, Central Anatolia and Southeastern Anatolia regions, which are very important for Turkey's foreign trade, thanks to its annual 10,000,000 tons load handling capacity with wide harbor stocking sites. In addition to bulk cargo and general cargo, Atakaş Port Business can handle almost all kinds of loads and has the capacity to singlehandedly handle 280 tons project cargo loads without requiring additional equipment assistance from others.

Thanks to its ever-growing company structure and solid steps towards institutionalization, Atakaş family has over a thousand members, who adopts "doing their best in everything" as a principle, and thus the company still keeps growing with reliability and continuity. Atakaş Corporate Group is a locomotive company in its area, which leads the way in the industries it is active in and continuously increases competition and service quality and will continue to grow and keep investing in a sustainable future.



Human Resources Policy

We realize and acknowledge that our employee team is one of the most important resources we have in supporting our continuous success in realizing Atakaş Corporate Group goals and strategies. We prioritize system and applications that open up opportunities and contribute to our employees' progresses. We aim to increase labor productivity by investing in motivation, work satisfaction, sense of belonging, and training. Our policies towards these goals are;



- To recruit the right person in accordance with their qualities and our requirements,
- To provide our employees with a constant chance to train and improve themselves,
- To plan and develop individuals' career in accordance with the organization's necessities,
- To develop payment and rewarding policies through systematic approaches,
- To evaluate individuals' performances with objective approaches and create a chance to submit feedbacks,
- To create a preferable working environment by realizing applications towards increasing employee motivation,
- To create and manage the necessary integrated systems required to carry our organization to a better future by following international Human Resources applications.

Environmental Policy



"On the basis of "sustainability", Atakaş Corporate Group pays ultimate attention to maintain its activities by minimizing the resulting environmental impacts and protect the lands it is active on. With this point of view, the Group renewed its working styles and set out the below-given principles."

We duly follow all applicable legal regulations and legislations regarding the environment and we ensure that all of our employees and third party individuals/companies we work with follow these requirements too.

We regard all wastes resulting from our activities as a loss of natural resources and we work on environmentalist methods that adopt recycling as a principle to prevent waste creation at the source.

We develop new methods to conserve natural resources like power and water and we protect our resources with a corporate conscious of nationality.

We improve our activities by developing preventive approaches through advancing technologies to prevent all losses that might negatively affect our environment and to maximize efficiency.

We constantly follow up with, measure, and improve the performance of Environmental Management System.

We conduct analyses to control and contain the environmental impacts of our activities to determine and follow up with environmental aims and goals that ensures minimization of natural resources usage.



Quality Policy

Atakaş Corporate Group aims to be the preferred and trusted leading company in the domestic and international sectors it is active in by constantly improving its processes, following all innovations and new technologies, continuing its investments, and by predicated all these on customer satisfaction.



In the light of this vision, Atakaş Corporate Group sustains its activities;

- By complying with all effective legal regulations and requirements,
- With a perfectionist approach based on a total quality principle,
- With systematic goals based on real data dependent on our integrated management systems,
- By ensuring continuous safe working environments for our employees and other related parties, by constantly training them and thus increasing employee satisfaction and performance,
- And aiming to leave a better future for next generations through efficient use of natural resources and energy to prevent pollution.

Occupational Health And Safety Policy



Atakaş Corporate Group adopts below policies to continuously increase systematic, determined, and applicable preventive occupational health and safety approaches through "Safe Production" consciousness and to make working environments healthier and safer zones for employees through employee engagement.

- To prevent work accidents and occupational diseases, we determine and evaluate health and safety risks and then determine precautions that will prevent these accidents at source. During this process, our priority is to act with "Safety First" consciousness.
- We spare resources and develop approaches to apply a proactive risk management and risk evaluation process and we manage to contain these risks.
- We prioritize continuous improvement to ensure our employees adopt a sustainable "Safety Culture" at work.
- We comply with all legal regulations and standards regarding occupational health and safety
- We provide continuous trainings on occupational health and safety to increase our employees' knowledge and consciousness of this issue and to encourage team work and engagement. During this process, we work on ways to create a safe working and living culture and consciousness in our suppliers and other related parties.
- We do everything we can to set an example in this area with our occupational health and safety approaches.





Steel





Production

CPL

Hot rolled rolls are processed in pickling line to eliminate the scale layer on top and then edge trimming is applied in accordance with the customer orders. Optional oiling can be applied.

Capacity

Continuous Pickling Line Capacity

		Min.	Max.
Thickness	(mm)	1,50	5,00
Width	(mm)	600	1550
Inner Diameter	(mm)	610	850
Outer Diameter	(mm)	900	2100
Roll Weight	(tons)	10	35
Max. Line Speed	(m/min)	220	
Annual Capacity		1.200.000	





Continuous Pickling Line Producing Products

Producing Products

		Min.	Max.
Thickness	(mm)	1,50	5,00
Width	(mm)	600	1550
Inner Diameter	(mm)	610	
Outer Diameter	(mm)	900	2100
Roll Weight	(tons)	10	35
Steel Quality	Max. yield strength: 700 MPa Max. yield strength: 800 MPa Steels can be processed in this line.		
Double Surfaces Collective Oiling	(gr/m²)	1,0 - 3,0	
Product Code	PHR		

CRM

Rolls received from pickling line are rolled in the rolling mill in accordance with the thicknesses given in customer orders.

Capacity

Reversing Mill - 1

		Line Entrance		Line Exit	
		Min.	Max.	Min.	Max.
Thickness	(mm)	1,50	5,00	0,25	2,00
Width	(mm)	600	1550	600	1550
Inner Diameter	(mm)	610		508	610
Outer Diameter	(mm)	900	2100	900	2100
Roll Weight	(tons)	10	35	10	35
Max. Line Speed	(m/min)	1400			
Annual Capacity	(tons)	410.000			
Roll Number		6			

Reversing Mill - 2

		Line Entrance		Line Exit	
		Min.	Max.	Min.	Max.
Thickness	(mm)	1,50	5,00	0,25	2,00
Width	(mm)	600	1300	600	1300
Inner Diameter	(mm)	610		508	610
Outer Diameter	(mm)	900	2100	900	2100
Roll Weight	(tons)	10	35	10	35
Max. Line Speed	(m/min)	1400			
Annual Capacity	(tons)	290.000			
Roll Number		6			



Reversing Mill - 1 and 2 Producing Products

Producible Products

		Line Entrance Min.	Line Exit Max.
Thickness	(mm)	0,25	2,00
Width	(mm)	600	1550
Inner Diameter	(mm)	508	610
Outer Diameter	(mm)	900	2100
Roll Weight	(tons)	10	35

Steel Quality

Line Entrance
 Max. yield strength: 550 MPa
 Max. yield strength: 800 MPa
 Steels can be processed in this line.

Line Exit
 Max. yield strength: 1000 MPa
 Products can be produced in this line.

Product Code

FH

HDGL

Fullhard rolls, cold rolled rolls, and pickled and oiled rolls are processed in hot dip galvanizing line to ensure surface quality, zinc coating, chromating, and oiling are completed in accordance with the customer orders.

Capacity

Continuous Hot Dip Galvanizing Line

		Line Entrance		Line Exit	
		Min.	Max.	Min.	Max.
Thickness	(mm)	0,25	3,00	0,25	3,00
Width	(mm)	600	1550	600	1550
Inner Diameter	(mm)	508	610	508	610
Outer Diameter	(mm)	900	2100	900	2100
Roll Weight	(tons)	5	35	5	35
Max. Line Speed	(m/min)	180			
Annual Capacity	(tons)	400.000			





Continuous Hot Dip Galvanizing Line

Producible Products

		Line Entrance	Line Exit
		Min.	Max.
Thickness	(mm)	0,25	3,00
Width	(mm)	600	1550
Inner Diameter	(mm)	508	610
Outer Diameter	(mm)	900	2100
Roll Weight	(tons)	5	35
Max. Line Speed	(m/min)	180	
Annual Capacity	(tons)	400.000	
Product Code	GCR, GHR, GTP		

CCL

Galvanized rolls received from galvanize line or cold rolled rolls received from tempering line are coated on the both sides in the coating line in accordance with the customer orders; optional protective film can also be applied in this line.

Capacity

Continuous Coating Line Capacity

		Line Entrance		Line Exit	
		Min.	Max.	Min.	Max.
Thickness	(mm)	0,25	1,50	0,25	2,00
Width	(mm)	700	1530	700	1530
Inner Diameter	(mm)	508	610	508	610
Outer Diameter	(mm)	700	2100	700	2100
Roll Weight	(tons)	5	30	5	10
Max. Line Speed	(m/min)	150			
Annual Capacity	(tons)	200.000			





Continuous Coating Line Producible Products

Producible Products

		Min.	Max.
Thickness	[mm]	0,25	1,50
Width	[mm]	700	1530
Inner Diameter	[mm]	508	610
Outer Diameter	[mm]	700	2100
Roll Weight	[tons]	5	30
Quality	Max. tensile strength:400 MPa Max. tensile strength:550 MPa Galvanized and Aluzing steels and cold rolled sheets can be coated in this line.		
Renk	All colors in RAL Catalogue		
Boya Türü	Polyester-Epoxy-Plastisol-Polyamide-Polyvinyl Fluoride		
Max. Line Speed	[m/min]	150	
Annual Capacity	[tons]	200.000	
Product Code	PPG - PPC		

ECL

Fullhard rolls received from rolling mill facility are optionally processed in the electrolitic cleaning line to provide an additional surface cleaning.

Capacity

Electrolitic Cleaning Line Capacity

		Line Entrance		Line Exit	
		Min.	Max.	Min.	Max.
Thickness	(mm)	0,20	2,00	0,20	2,00
Width	(mm)	600	1500	600	1500
Inner Diameter	(mm)	508	610	508	610
Outer Diameter	(mm)	900	2100	900	2100
Roll Weight	(tons)	5	35	5	35
Max. Line Speed	(m/min)	180			
Annual Capacity	(tons)	300.000			





Electrolitic Cleaning Line

Producible Products

		Line Entrance Min.	Line Exit Max.
Thickness	(mm)	0,20	2,00
Width	(mm)	600	1500
Inner Diameter	(mm)	508	610
Outer Diameter	(mm)	900	2100
Roll Weight	(tons)	5	35
Steel Quality		Max. yield strength: 1000 MPa Steels can be processed in this line.	
Max. Line Speed	(m/min)	180	
Annual Capacity	(tons)	300.000	
Product Code		FHE	

BAF

Fullhard rolls received from rolling mill facility or electrolytic cleaning line are processed in the batch annealing furnaces facility according to the durability requirements of the customer order.

Capacity

Batch Annealing Furnaces Capacity

		Line Entrance		Line Exit	
		Min.	Max.	Min.	Max.
Thickness	(mm)	0,20	2,00	0,20	2,00
Width	(mm)	900	1550	900	1550
Inner Diameter	(mm)	610		610	
Outer Diameter	(mm)	900	2100	900	2100
Roll Weight	(tons)	25		25	
Max. Base Loading Capacity (tons)			125		
Base Number			8		
Heating Bell Number			4		
Cooling Bell Number			4		
Annual Capacity	(tons)	200.000			





Batch Annealing Furnaces

Producible Products

		Line Entrance Min.	Line Exit Max.
Thickness	(mm)	0,35	2,00
Width	(mm)	900	1550
Inner Diameter	(mm)	610	
Outer Diameter	(mm)	900	2100
Roll Weight	(tons)	25	
Steel Quality		Max. yield strength: 1000 MPa Steels can be processed in this line.	
Product Code		AFH - AFHE	

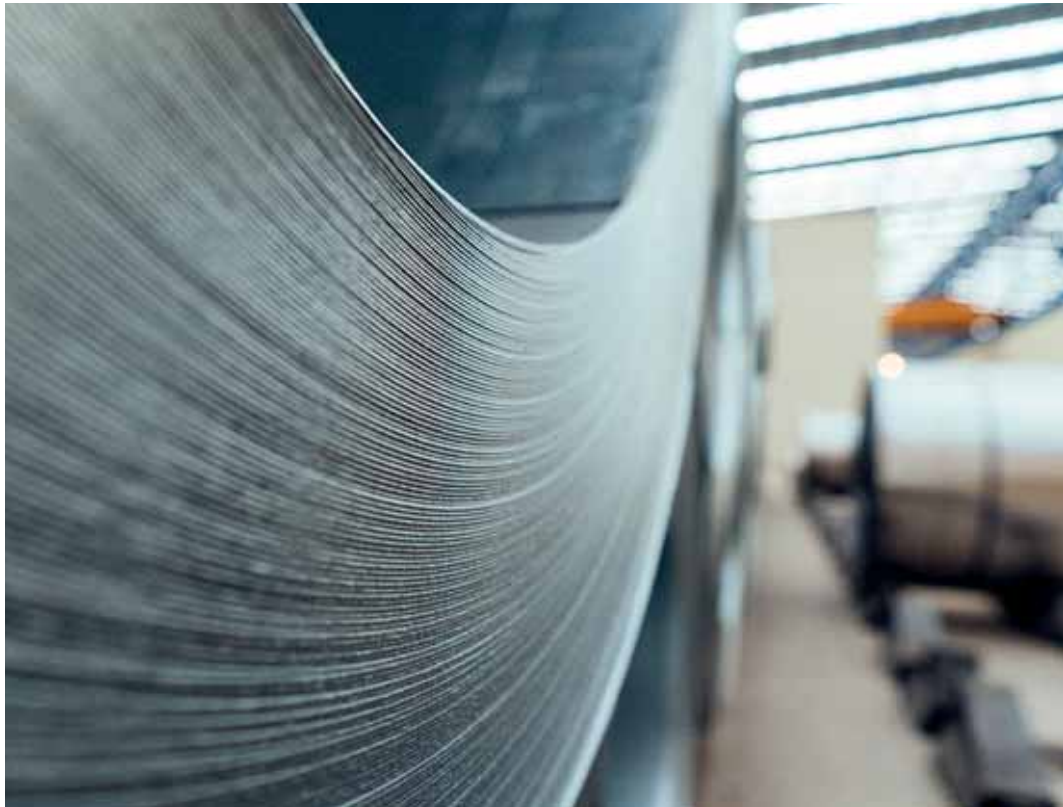
TM

Rolls received from batch annealing are processed in temper mill to smooth their surfaces in accordance with the roughness value in customer orders. Optional oiling can be applied.

Capacity

Temper Mill Capacity

		Line Entrance		Line Exit	
		Min.	Max.	Min.	Max.
Thickness	(mm)	0,25	3,00	0,25	3,00
Width	(mm)	700	1500	700	1500
Inner Diameter	(mm)	508	610	508	610
Outer Diameter	(mm)	900	2100	900	2100
Roll Weight	(tons)	5	35	5	35
Max. Line Speed	(m/min)	300			
Annual Capacity	(tons)	300.000			





Temper Mill Producible Products

Producible Products

		Line Entrance Min.	Line Exit Max.
Thickness	[mm]	0,25	3,00
Width	[mm]	700	1500
Inner Diameter	[mm]	508	610
Outer Diameter	[mm]	900	2100
Roll Weight	[tons]	5	35

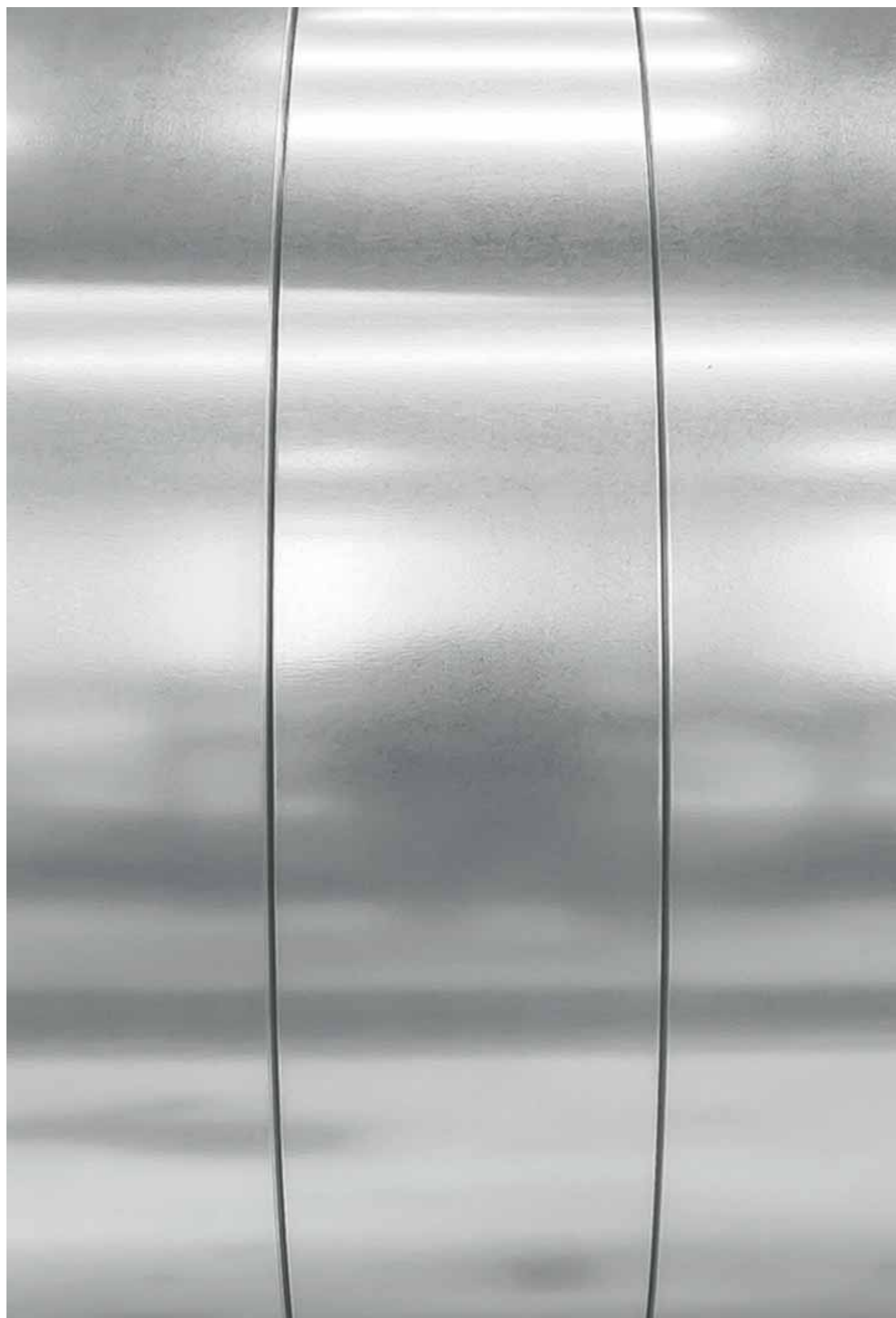
Product Code

CR - CRE

Chemical Composition (%) Max

Line No	EN 10130	C	P	S	Mn	Ti
1	DC01	0,120	0,045	0,045	0,600	
2	DC03	0,100	0,035	0,035	0,450	
3	DC04	0,080	0,030	0,030	0,400	
4	DC05	0,060	0,025	0,025	0,350	
5	DC06	0,020	0,020	0,020	0,250	0,300

*** ROLLING DIRECTION IS TESTED VERTICALLY ***
r- and n- values are invalid for thicknesses below 0,50 mm.





Producible Products

LOW CARBON STEELS COATED WITH CONTINUOUS

Line No	EN 10346	QUALITY	Type of Hot Dip Coating	Chemical Composition [%] Max					
				C	Si	Mn	P	S	Ti
1	DX51D	Tilting and Profile Quality	Z	0,18	0,50	1,20	0,12	0,045	0,30
2	DX52D	Drawing Quality	Z	0,12		0,60	0,10		
3	DX53D	Deep Drawing Quality	Z						
4	DX54D	Special Deep Drawing Quality	Z						
6	DX56D	Extra Deep Drawing Quality	Z						
7	DX57D	Super Deep Drawing Quality	Z						

*** VERTICAL TESTING IS MADE TOWARDS ROLLING



CONSTRUCTION STEEL COATED WITH CONTINUOUS HOT DIPPED ZINC

Line No	EN 10346	Type of Hot Dip Coating	Chemical Composition (%) Max					Yield Stress (N/mm ²) Min.	Breaking Stress (N/mm ²) Min.	Stretching Amount (%) Min			
			C	Si	Mn	P	S			e ≤ 0,35	0,35 < e ≤ 0,5	0,5 < e ≤ 0,7	0,7 < e
1	S220GD	Z	0,20	0,60	1,70	0,10	0,045	220	300	13	16	18	20
2	S250GD	Z						250	330	12	15	17	19
3	S280GD	Z						280	360	11	14	16	18
4	S320GD	Z						320	390	10	13	15	17
5	S350GD	Z						350	420	9	12	14	16
6	S390GD	Z						390	460	9	12	14	16
7	S420GD	Z						420	480	8	11	13	15
8	S450GD	Z						450	510	7	10	12	14
9	S550GD	Z						550	560	-	-	-	-

*** TESTING IS MADE TOWARDS ROLLING



HOT DIPPED ZINC FOR COLD FORMING

Yield Stress [N/mm^2]	Drawing Stress [N/mm^2]	Stretching Amount [%] Min				r-value min			n-value min
		$e \leq 0,35$	$0,35 < e \leq 0,5$	$0,5 < e \leq 0,7$	$0,7 < e$	$e \leq 1,50$	$1,5 < e < 2,0$	$2,00 \leq e$	
*	270 - 500	15	18	20	22	-	-	-	-
140 - 300	270 - 420	19	22	24	26	-	-	-	-
140 - 260	270 - 380	23	26	28	30	-	-	-	-
120 - 220	260 - 350	29	32	34	36	1,6	1,4	1,2	0,18
120 - 180	260 - 350	32	35	37	39	1,9	1,7	1,5	0,21
120 - 270	260 - 350	34	37	39	41	2,1	1,9	1,7	0,22



STEELS WITH HIGH YIELD STRENGTH COATED WITH CONTINUOUS HOT DIPPED ZINC FOR COLD FORMING (TS EN 10346)

Line No	Short Definition	Type of Hot Dip Coating	Chemical Composition [%] Max								Yield Stress [N/mm ²]	Breaking Stress [N/mm ²]	Stretching Amount [%] Min		
			C	Si	Mn	P	S	Al _{top}	Nb	Ti			e ≤ 0,5	0,5 < e ≤ 0,7	0,7 < e
1	HX160YD	Z	0,010	0,15	0,70	0,06	0,025	≤0,1	0,09	0,012	160 - 120	300 - 360	33	35	37
2	HX180YD	Z	0,010	0,20	0,70	0,06	0,025	≤0,1	0,09	0,012	180 - 240	330 - 390	30	32	34
3	HX180BD	Z	0,100	0,50	0,70	0,06	0,025	≤0,1	0,09	0,012	180 - 240	290 - 360	30	32	34
4	HX220YD	Z	0,010	0,20	0,90	0,08	0,025	≤0,1	0,09	0,012	220 - 280	340 - 420	28	30	32
5	HX220BD	Z	0,100	0,50	0,70	0,08	0,025	≤0,1	0,09	0,012	220 - 280	320 - 400	28	30	32
6	HX260YD	Z	0,010	0,25	1,30	0,10	0,025	≤0,1	0,09	0,012	260 - 320	380 - 440	26	28	30
7	HX260BD	Z	0,100	0,50	0,80	0,10	0,025	≤0,1	0,09	0,012	260 - 320	360 - 440	24	26	28
8	HX260LAD	Z	0,110	0,50	0,60	0,03	0,025	≤0,015	0,09	0,012	260 - 330	350 - 430	22	24	26
9	HX300YD	Z	0,015	0,30	1,60	0,10	0,025	≤0,1	0,09	0,012	300 - 360	390 - 470	23	25	27
10	HX300BD	Z	0,110	0,50	0,80	0,12	0,025	≤0,1	0,09	0,012	300 - 360	400 - 480	22	24	26
11	HX300LAD	Z	0,110	0,50	1,00	0,03	0,025	≤0,1	0,09	0,015	300 - 380	380 - 480	19	21	23
12	HX340BD	Z	0,110	0,50	0,80	0,12	0,025	≤0,1	0,09	0,015	340 - 400	440 - 520	20	22	24
13	HX340LAD	Z	0,110	0,50	1,00	0,03	0,025	≤0,015	0,09	0,015	340 - 420	410 - 510	17	19	21
14	HX380LAD	Z	0,110	0,50	1,40	0,03	0,025	≤0,015	0,09	0,015	380 - 480	440 - 560	15	17	19
15	HX420LAD	Z	0,110	0,50	1,40	0,03	0,025	≤0,015	0,09	0,015	420 - 520	470 - 590	13	15	17
16	HX460LAD	Z	0,150	0,50	1,70	0,03	0,025	≤0,015	0,09	0,015	460 - 560	500 - 640	11	13	15
17	HX500LAD	Z	0,150	0,50	1,70	0,03	0,025	≤0,015	0,09	0,015	500 - 620	530 - 620	9	11	13

MULTIPHASE STEELS COATED WITH CONTINUOUS HOT DIPPED ZINC FOR COLD FORMING (TS EN 10346)

DP STEELS

Line No	Short Definition	Type of Hot Dip Coating	Chemical Composition [%] Max										Yield Stress [N/mm ²]	Breaking Stress [N/mm ²] Min.	Stretching Amount [%] Min							
			C	Si	Mn	P	S	Al _{top}	Cr+Mo	Nb+Ti	V	B			e ≤ 0,5	0,5 < e ≤ 0,7	0,7 < e					
1	HCT450X	Z	0,140	0,80	2,00	0,08	0,015	≤2,00	1,00	0,15	0,20	0,005	260 - 340	450	15	17	27					
2	HCT500X	Z											300 - 380	500	19	21	23					
3	HCT600X	Z	0,170		2,20								450 - 560	780	10	12	14					
4	HDT580X	Z																330 - 460	580	15	17	19
5	HCT780X	Z	0,180		2,50													600 - 750	980	6	8	10
6	HCT980X	Z	0,230																			



Galvanized Materials

GCR

Product Code	Quality [EN 10346]	Coating [gr/m²]	Thickness [mm]	Width [mm]	Surface [EN 10346]	Passivation
GCR	DX51D	60 ≤ k < 180	0,25 < t ≤ 0,30	800 ≤ w ≤ 1200	A or B	C, O or CO
	DX52D		0,30 < t ≤ 0,47	800 ≤ w ≤ 1300	A or B	C, O or CO
	DX53D		0,47 < t ≤ 3,00	800 ≤ w ≤ 1550	A or B	C, O or CO
	DX54D	180 ≤ k ≤ 350	0,25 < t ≤ 0,30	800 ≤ w ≤ 1200	A or B	C, O or CO
	S220GD		0,30 < t ≤ 0,47	800 ≤ w ≤ 1300	A or B	C, O or CO
	S250GD		0,47 < t ≤ 1,20	800 ≤ w ≤ 1550	A or B	C, O or CO
			1,20 < t ≤ 3,00	800 ≤ w ≤ 1550	B	C, O or CO
	S280GD	60 ≤ k < 180	0,49 < t ≤ 3,00	800 ≤ w ≤ 1550	A or B	C, O or CO
		180 ≤ k ≤ 350	0,49 < t ≤ 1,20	800 ≤ w ≤ 1550	A or B	C, O or CO
			1,20 < t ≤ 3,00	800 ≤ w ≤ 1550	B	C, O or CO
	S320GD	60 ≤ k < 180	0,49 < t ≤ 3,00	800 ≤ w ≤ 1550	A or B	C, O or CO
	S350GD	180 ≤ k ≤ 350	0,49 < t ≤ 1,20	800 ≤ w ≤ 1550	A or B	C, O or CO
			1,20 < t ≤ 2,00	800 ≤ w ≤ 1550	B	C, O or CO

* Please contact our Quality Department for requests that are not included in the table.

GHR-GTP

Product Code	Quality [EN 10346]	Coating [gr/m ²]	Thickness [mm]	Width [mm]	Surface [EN 10346]	Passivation
GHR - GTP	DX51D	60 ≤ k ≤ 350	2,00 ≤ t ≤ 3,00	800 ≤ w ≤ 1550	B	C, O veya CO
	DX52D					C, O veya CO
	DX53D					C, O veya CO
	DX54D					C, O veya CO
	S220GD					C, O veya CO
	S250GD					C, O veya CO
	S280GD					C, O veya CO
	S320GD					C, O veya CO
	S350GD					C, O veya CO

* Please contact our Quality Department for requests that are not included in the table.



Acidic Materials

PHR

Product Code	Quality	Total Oil Amount [gr/m ²]	Thickness (mm)	Width (mm)
PHR	Yield strength = Max. 600 MPa Tensile strength = Max. 800 MPa All Coil Qualities with these specifications.	$0,50 \leq y \leq 3,00$	$1,50 < t \leq 3,00$	$800 \leq w \leq 1550$

** Please contact our Quality Department for requests that are not included in the table.*



Rolled Materials

FH

EDGE TRIMMED PRODUCTIONS					
Product Code	Quality	Outlet Thickness Range [mm]		Width Range [mm]	
		Min.	Max.	Min.	Max.
EH	Low-carbon Unalloyed Steel Suitable for Cold Rolling	0.25	3.00	800	1250
		0.35	3.00	800	1300
		0.47	3.00	800	1530
	Constructional Steels Suitable for Cold Rolling	0.49	2.00	800	1530
	UNTRIMMED PRODUCTIONS				
	Low-carbon Unalloyed Steel Suitable for Cold Rolling	0.35	3.00	800	1200
		0.40	3.00	800	1250
		0.47	3.00	800	1300
		0.59	3.00	800	1515
	Constructional Steels Suitable for Cold Rolling	0.49	2.00	800	1350
		0.70	2.00	800	1515

* Please contact our Quality Department for requests that are not included in the table.



Painted Materials

PPG

Product Code	Quality	Paint Type	Thickness (mm)	Width (mm)
PPG	Yield strength = Max. 400 MPa Tensile strength = Max. 550 MPa All Coil Qualities with these specifications.	EP (Epoxy) SP (Polyester) PUR-PA (Polyamide - modified polyurethane) PVDF (polyvinylidene fluoride) PVC (P) (polyvinyl fluoride plastisol) PVC (F) (polyvinyl fluoride)	$0,25 < t \leq 1,50$	$800 \leq w \leq 1550$
* Please contact our Quality Department for requests that are not included in the table.				

Cold Materials

CR, CRE

Product Code	Quality (EN 10346)	Surface	Roughness	Total Oil Amount (gr/m ²)	Thickness (mm)	Width (mm)
CR, CRE	DC01 DC03 DC04	A or B	b g m r	$0,50 \leq y \leq 3,00$	$0,25 \leq y \leq 3,00$	$800 \leq w \leq 1500$
* Please contact our Quality Department for requests that are not included in the table.						







Services

CL

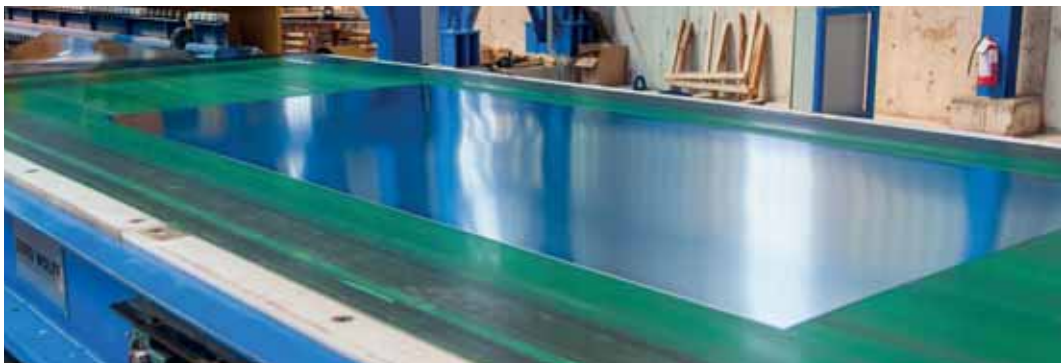
Cut-to-Length

Pickled and oiled, Fullhard, Cold rolled, Galvanized and Pre-painted rolls received from production lines are cut into coils in accordance with the customer's required measurements.

Capacity

Cut-to-Length Line Capacity

		Line Entrance		Line Exit	
		Min.	Max.	Min.	Max.
Thickness	(mm)	0,25	4,00	0,25	4,00
Width	(mm)	500	1525	500	1525
Lenght	(mm)	500	5000	500	5000
Inner Diameter	(mm)	470	610		
Outer Diameter			2100		
Roll Weight	(tons)		30		10
Max. Line Speed	(m/min)		100		
Annual Capacity	(tons)		150.000		





Cut-to-Length Line Producing Products

Producing Products

		Line Entrance Min.	Line Exit Max.
Thickness	(mm)	0,25	4,00
Width	(mm)	500	1525
Uzunluk	(mm)	500	5000
Roll Weight	(tons)		10
Steel Quality	Cut-to-length can be applied to all steels including Pickled and Oiled, Fullhard, Cold Rolled, Galvanized and Pre-painted.		
Product Code	PHRL - CRL - GCRL - GHRL - GTPL - PHTL - CREL - PPGL - PPCL		

SL

Slitting

Pickled and oiled, Fullhard, Cold rolled, Galvanized and Pre-painted rolls received from production lines are sliced into strips in accordance with the customer's required measurements.

Capacity

Slitting Line Capacity

		Line Entrance		Line Exit	
		Min.	Max.	Min.	Max.
Thickness	(mm)	0,25	4,00	0,25	4,00
Width	(mm)	700	1525	700	1525
Slitting Width	(mm)			20	
Inner Diameter	(mm)	470	610	508	
Outer Diameter	(mm)	800	2100	800	2100
Roll Weight	(tons)		30		30
Max. Line Speed	(m/min)		300		
Annual Capacity	(tons)		150.000		





Products fit for Slitting

Producible Products

		Line Entrance Min.	Line Exit Max.
Thickness	(mm)	0,25	4,00
Width	(mm)	700	1525
Slitting Width	(mm)	20	
Inner Diameter	(mm)	508	
Outer Diameter	(mm)	800	2100
Roll Weight	(tons)		30
Steel Quality	Slitting can be applied to all steels including Pickled and Oiled, Fullhard, Cold Rolled, Galvanized and Pre-painted.		
Product Code	PHRS - CRS - GCRS - GHRG - GTPS - PHTS - CRES - PPGS - PPCS		





Laboratory

Mechanical

Laboratory

Produced products are tested to make sure their mechanical and chemical features are in compliance with international standards and customer requirements. Additionally, optional metallographic examination can be performed.

Hardness Measurement

Tensile Test

Chemical Features Measurement

Metallographic Examination

Spilling Test



Chemistry

Laboratory



Emulsion (Rolling Oil) Analyses

% Oil Amount

pH

Saponification Number

Acid Number

Emulsion Stability

Fe Amount

Chlorine Amount

Chemical Matter Analyses

Hydrochloric Acid (HCl)
Concentration Indication

Sulphuric Acid (H₂SO₄)
Concentration Indication

Sodium Hydroxide (NaOH)
Concentration Indication

Free Acid (HCl)
Concentration Indication

Total Acid (HCl)
Concentration Indication

Iron 2+ (Fe²⁺)
Concentration Indication

Total Iron
Concentration Indication

Water Analyses

pH

Conductivity

Total Hardness

Alkalinity

Ammonium (NH₄⁺)

Nitrite (NO₂⁻)

Phosphate (PO₄³⁻)

Sulfide (S²⁻)

Free Chlorine (Cl₂)

Chlorure (Cl⁻)

Suspended Solid Matter (SSM)

Oil Amount In Water

Chemical Oxygen Demand (COD)

Sheet Analyses

Zinc Coating Amount
Indication

Oil Amount of Surface
Indication

Iron Amount On Surface
Indication

Oxide Layer Indication

Amount of Chloride Residue on
Pickled Sheet Surface

Contaminated Amount on Cold
Rolled Sheet Surface

Water, oil and acid analyses that are required to be kept under control by our production facilities are conducted here. Besides, weighing method for coating amounts of galvanized products are determined here.

Coating

Laboratory

Produced products coated with paint are tested to make sure their features are in compliance with international standards and customer requirements.

Pre-painted Sheets Analyses	Paint Analyses
Dry Film Thickness	Viscosity
Brightness	Density
Color Deviation	Solid Matter Amount % by Mass
Pencil Hardness	Solid Matter Amount % by Volume
Impact Resistance	Coverage Area
Deep Tensile	Wet Paint Application
T-tilting	Dry Film Thickness
MEK (Solvent Resistance)	Brightness
Neutral Salt Fog Test	Color Deviation
QUV Accelerated Aging Test	Pencil Hardness
Moisture Resistance Test	Impact Resistance
Conical Tilting	Deep Tensile
	T-tilting
	MEK (Solvent Resistance)
	Neutral Salt Fog Test
	QUV Accelerated Aging Test
	Moisture Resistance Test
	Conical Tilting









Products

Pickled Hot Rolled Coil

Areas Of Usage

Steel Service Centers
Machine Manufacturers
Automotive Industry
Structural Sections

Export Ratio
%50


Domestic - Abroad
Shipment



Cold Rolled Full Hard Coil

Areas Of Usage

Tube Section Manufacturers
Packaging Industry (Hoops,
Buckles, etc.)

Export Ratio
%75


Domestic - Abroad
Shipment



Hot Dip Galvanize Coated Coil

Areas Of Usage

Tube Section Manufacturers, Ceiling Floor and Sheetrock Manufacturers, Shelf Systems Manufacturers, Prefabricated Structure Systems Manufacturers, Greenhouse Systems Manufacturers, Furniture Systems Manufacturers, Roof and Facade Systems Manufacturers, Container Manufacturers, Wire Fence Manufacturers, Wrought Iron Manufacturers, Domestic Appliances Industry, Furnace Oven Heating Systems Manufacturers, Small House Appliances Manufacturers, Electrical Structures Industry, Cage Systems Manufacturers, Silo Manufacturers, Energy Industry - Solar Panel and Windmill Manufacturers, Automotive Industry, Steel Service Centers, Heating, Cooling and Air Conditioning Industry, Road Construction Industry (Signboard and Roadblock Manufacturers), Machine Manufacturers



Domestic - Abroad
Shipment

Export Ratio
%50

Paint Coated Coil

Areas Of Usage

Sandwich Panel Manufacturers, Ceiling Floor and Sheetrock Manufacturers, Tube Section Manufacturers, Prefabricated Structure Systems Manufacturers, Cold Chamber Panel Manufacturers, Shutter and Window Shade Systems Manufacturers, Roof and Facade Systems Manufacturers, Domestic Appliances Industry, Lighting Systems Manufacturers, Solar Panel Manufacturers, Steel Service Centers



Export Ratio
%20



Domestic - Abroad
Shipment

Cold Rolled Annealed Coil

Areas Of Usage

Tube Section Manufacturers, Radiator
Panel Manufacturers, Furniture Systems
Manufacturers, Steel Door Systems
Manufacturers, Wrought Iron Manufactu-
rers, Domestic Appliances Industry,
Barrel and Clamp Manufacturers,
Automotive Industry, Steel Service
Centers, Machine Manufacturers

Export Ratio
%30



Domestic - Abroad
Shipment









Packing and Shipment

Roll Products Domestic Market Packaging

Packed with craft paper

Inner and outer flange is applied

3 outer hoops and 4 central hoops are applied

2 labels are applied, one on the coil's core and the other on lateral surface



Roll Products Export Packaging

Packed with craft paper

Outer and inner surfaces are coated with galvanized sheet

Lateral surfaces of coil are shut with polypropylene caps

Inner and outer flange is applied

3 outer hoops and 4 central hoops are applied

2 labels are applied, one on the coil's core and the other on lateral surface

Sheet Products Domestic Market Packaging

Packed with craft paper

3 hoops are applied widthwise

Plastic angle brackets are placed under hoops

2 labels are applied, one on the sheet's core and the other on lateral surface



Sheet Products Export Packaging

Packed with craft paper.

Outer surface is coated with galvanized sheet

Inner and outer flange is applied

2 outer hoops and 3 central hoops are applied

2 labels are applied, one on the coil's core and the other on lateral surface

Slit Products

Domestic Market Packaging

Packed with craft paper

Inner and outer flange is applied

3 outer hoops and 4 central hoops are applied

2 labels are applied, one on the coil's core and the other on lateral surface



Slit Products

Export Packaging

Packed with craft paper.

Protective outer sheet is applied on top.

Protective angle brackets are applied on sheet corners 2 lengthwise, 3 widthwise hoops are applied 2 labels are applied, one on the sheet's core and the other on lateral surface







Port





About Us



About Us

Atakaş Port İşletmeciliği Ve Tic.A.Ş. (Atakaş Port Business), a subsidiary of Atakaş Corporate Group, is one of the newest general cargo and bulk cargo import and export gates in the Mediterranean. Atakaş Port is one of the ports that will provide the highest benefit to the Mediterranean, Central Anatolia and Southeastern Anatolia regions, which are very important for Turkey's foreign trade, thanks to its annual 10.000.000 tons load handling capacity with wide harbor stocking sites. The Port has the right to build multiple linear railway loading lines, each one being 475 meters long, in the backstage of the port and is currently in the planning stage of this investment. Additionally, a highway intersection project that will connect the second organized industrial site harbouring the port directly to the highway is currently under construction.

In addition to bulk cargo and general cargo, Atakaş Port Business can handle almost all kinds of loads and has the capacity to singlehandedly handle 280 tons project cargo loads without requiring additional equipment assistance from others.



Besides, Atakaş Port is making a distinguished name for itself in creating awareness for our country's and our planet's future and spreading this awareness to wider masses through efficient and solution-oriented environment policies and social projects, which it sees as a "responsibility" rather than an "obligation".

Atakaş Port aims to provide a more modern and high-quality service in European Standards through the Quality Management Systems (ISO9001- ISO14001 - ISO18001 and ISO27001) documents they are currently working on.

Atakaş Port's main goal is to make a difference among other port businesses in the area with its corporately structured and technically and operationally professional team, each member of which closely follows up with the developing technologies.

Port Properties

Pier Length	716 m
Berthing Area	2 x 716 m
Pier Width	35 m
Draft	9 m - 27 m
Ship Types We Provide Services For	Capesize – Super Post Panamax 2 x 400 m LOA, 18,5 Draft
Capacity (General Cargo)	10.000.000 ton/yıl
Customs Bonded Area	170,719 m2
Customs-Free Area	67,000 m2



Mobile Cranes

Gottwald HMK 7608	2
Max. Lifting Capacity 140 Tons	
Sennebogen 880 EQ	3



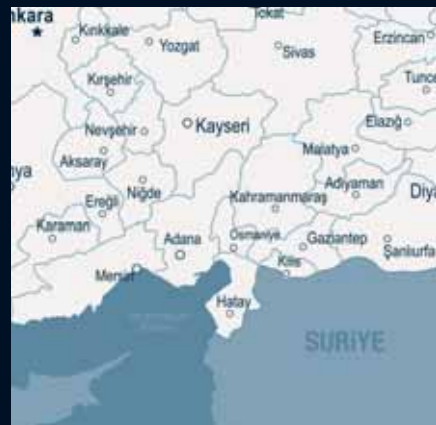
Machinery and Equipment

Other Machinery & Equipment

Excavator 22 ton	5
Loader 17-25 ton	4
Stacker 46 ton	1
Forklift 33 ton	2
Forklift 20 ton	1
Forklift 16 ton	1
Forklift 7 ton	2
Forklift 5,5 ton	2
Forklift 3 ton	1
Manitou mtx-1440	1

Regional Distances

	ATAKAŞ Port	MERSİN City Center	İSKENDERUN City Center
Gaziantep	192	302	209
Osmaniye	67	176	84
Kahramanmaraş	165	275	182
Adana (OSB)	113	158	130
Kayseri	429	431	446
Şanlıurfa	338	448	355
Adıyaman	331	409	348
Malatya	359	464	376











Services

Cargo Services

General Cargo

Discharge and loading of all loads including palletized, boxed, steel rolls, sheet metals, all types of pipes, construction irons, pins, coils, logs, slabs, marble, bales, sheet rolls, bagged, big-bagged, etc.

Storing of said goods in proper and suitable warehouses in a "temporary storage" status

Providing terminal services to transfer these goods to required locations.



Bulk Products

Total dock length of 350 meters x 2.

The ability to accept all ships suitable for min. 21 meters - max. 27 meters draft.

5 electrical dock cranes with the ability to screen all loads from 5 tons to 40 tons.

Couplings, polypus and checkreins used in cranes with different lifting capacities from 5 tons to 140 tons.

Bulk product shipment/discharge up to 10,000 tons/day per batch

The ability to store bulk solid loads in 50,000 m2 area with a total capacity of 250,000 m3.

A total of 4,000 tons/day loading/discharging capacity in big-bagged products.

A total of 4 unbonded warehouses manufactured from 6.5 meters of steel construction above 7.5 meters sustaining wall, each of which are 2,122 m2 in size.

Project Cargo

Docks with adequate draft,

The possibility to store and re-transfer project cargos from 50,000 m2 concrete open storage site (only for Project Cargos)

Mobile cranes with a lifting capacity of 140 tons,

The ability to meet all requirements of Claimants for all equipment and storing placements required for all projects.



Extra Services

Fresh Water Supply

24 hours of fresh water supply from our faucets in the dock.

Refuelling

Providing refuelling services through ground and sea tankers.

Harbouring

Providing harbouring services for ships docked in piers belonging to the port. (Berthing day and leaving day of ships are accounted in a full-time basis)

Electricity

Electricity connection can be provided to ships when requested.

Piloting & Marine Towing Services

* These services are provided 24/7 by Med&Marine.

Waste Receiving Facility

Pursuant to Regulation on Waste Receiving from Ships and Waste Management dated 26.12.2004 numbered 25682 and Notification on Fees and their Rules within the Scope of Regulation on Waste Receiving from Ships and Waste Management dated 05.06.2009 numbered 27249, we provide 24/7 Waste Receiving services to docked or offshore ships with our experienced employees and licensed waste receiving equipment.

Our Waste Receiving Facilities are in compliance with European standards.

We provide services pursuant to Waste Receiving to the Facility from Ships and Waste Management regulations.

We provide solid and contaminated waste receiving services through 1 liquid waste receiving tool with a capacity of 20m³ for bilge water, oil sludge, waste oil and dirty water.

Temporary storage service for ship wastes with a total capacity of 360 m³ liquid waste storage and 12 m³ solid waste storage, within the scope of MARPOL 73/78.

Minimization of water content in wastes through waste separation process.

Transfer of 1st category waste oil outputs from waste receiving facility to recycling facilities licensed by the Ministry of Environment and Urbanization to contribute in our country's economy.

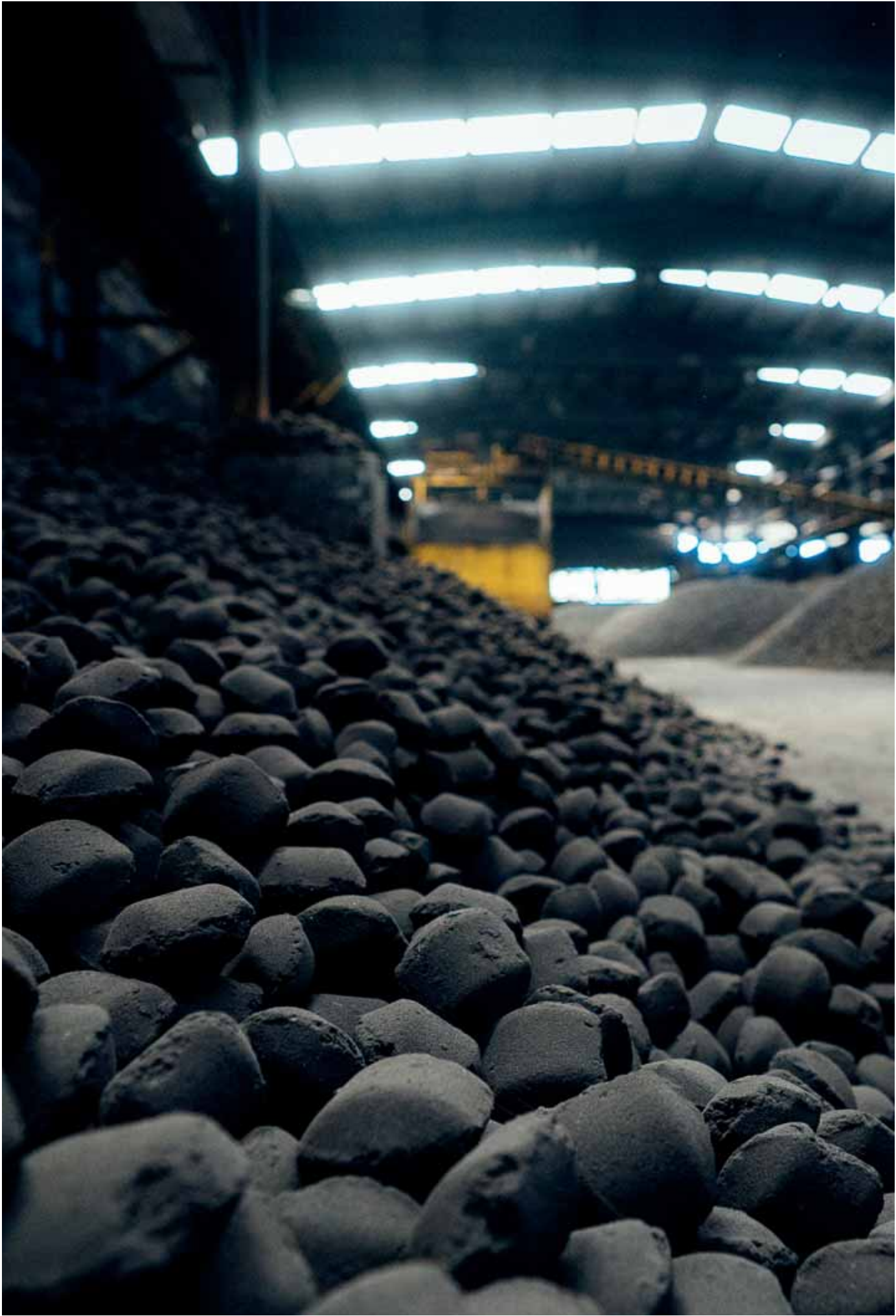
Transfer of other wastes to disposal facilities to be used as additional fuel through freight carrier companies licensed again by the Ministry of Environment and Urbanization within the framework of related regulations.

Storage, recycling, and disposal of all wastes pursuant to related regulations and in consideration of environmental safety and human health issues.

Waste liquids in the facility are processed in our chemical treatment facility with a capacity of 2m³/hour and forwarded to related institutions pursuant to related regulations.









Coal





Our Facilities

About Us

ATAKAŞ TİCARET VE NAKL A.Ş was established in 1989 as one of the first import coal companies in Turkey. ATAKAŞ processes the highest quality coals it imports in coal screening and packing facilities with an annual capacity of 2.500.000 tons located in three regions of Turkey. ATAKAŞ imports coal from various countries (Russia, USA, South Africa), processes them in screening and packing facilities in İskenderun, and Gebze/Kocaeli and offers the products to the consumers for use in industrial and heating purposes.



Ceyhan Storage Site

Our 200.000 m2 site located inside Toros Fertilizer Factory in Ceyhan district of Adana has 1.200.000 m/ton Lignite import capacity per year and 7.000 tons bagging capacity per day (24 hours). Our facility includes 20 griddles for coal sizing, 15 coal packing units and 15 heavy construction equipment. Within this concept, our facility is Turkey's biggest imported coal storing, screening and packing facility.



Dilovası Storage Site

Atakaş Tic.Nak. A.Ş Gebze branch was established in Gebze Industrial Zone in 2004. In 2012, branch was transferred to Dilovası Coal Dealers Organized Industrial Zone. Today, the site has a capacity of 1.000.000 tons per year with 7 bagging and 5 screening facilities on 95.000 m2 area. Coal requirements for both industrial and heating purposes of Marmara, Western Black Sea and Central Anatolia regions are met from our Dilovası facility.



Payas Production Facilities

Main activity area of the factory that has been active in Payas Industrial Park since 1995 is obtaining "briquette coal" for heating purposes from lignite powder coal. High quality (7200 Kcal/Kg) imported Russian lignite powders brought into factory site for this purpose are transferred to production through hoppers and conveyor belts. At one point during this process, slaked powder lime and molasses are added with the help of electronic dosing unit and the mixture is transferred to the mixer. The mixture is carried along the press machine under 200 bar pressure. Then, the conveyor belt under the press machine carries approximately 140 gr/piece sized briquette coals to the griddle unit and then to the packing hopper. Briquette coals are launched to the market after being packed in 25 kg laminated bags in the load-cell controlled serial packing unit with 150 tons/hour capacity. A second production line was added in the Payas Industrial Park factory site to increase capacity. Currently, the factory has an annual capacity of 675.000 tons/year. Atakaş Kömür San. Ve Tic. A.Ş. opened a new branch in Kocaeli/Gebze/Tavşanlı district in 2004 and established a new coal brand; "CEMRE". This way, Atakaş doubled its capacity and became Turkey's largest briquette coal producer.

"YEŞİLKÖR" and "CEMRE" branded briquette coals have TSE 12055 1. Grade Declaration of Conformity and are the first brands to receive this certificate in Turkey.



YEŞİLKÖR®
"Kaliteli Kömür"

CEMRE®
"İthal - Briket Kömür"



Azganlık Storage Site

Azganlık Storage Site is currently the largest coal importer for Turkish cement factories on 35.000 m2 area with its 5.000 m/ton daily loading capacity and 600.000 m/ton annual petroleum coke import capacity from Russia, the USA, and Venezuela.







Products



Heating

Import Coal

Russian Lignite

Calories	7500 - 8100	kcal/kg
Volatile	%23	max
Cinder	%7	max
Moisture	%5	max
Kükürt	%0,25	max

South Africa Lignite

Calories	6500 - 6800	kcal/kg
Volatile	%25	max
Cinder	%13	max
Moisture	%7	max
Kükürt	%0,40	max



Coal

Types

Powder Coal

Size: 0-12 mm

Area Of Use: It is mostly used for industrial purposes but also often used as raw material in briquette coal production.



Hazelnut Coal

Size: 12-22 mm

Area Of Use: Is sold in 25 kg bags for room heaters with stoker systems but also can be used for industrial purposes

Walnut Coal

Size: 22-70 mm

Area Of Use: Is used in stoves and heating boilers and sold in 25 kg bags.



Orange Coal

Size: 70-100 mm

Area Of Use: is used in heating boilers and sold in 25 kg bags.



Watermelon Coal

Size: 100 + mm

Area Of Use: Is used in heating boilers and sold in 40 kg bags.

Heating

Briquette Coal

Production Process:

High quality (7200 Kcal/Kg) imported Russian lignite powders are transferred to production through bunkers and conveyor belts. At one point during this process, slaked powder lime and molasses are added with the help of electronic dosing unit and the mixture is transferred to the mixer. The mixture is carried along the press machine under 200 bar pressure. The conveyor belt under the press machine carries approximately 140 gr/piece sized briquette coals to the griddle unit and then to the packing bunker. Briquette coals are launched to the market after being packed in 25 kg laminated bags in the load-cell controlled serial packing unit with 150 tons/hour capacity.

Atakaş Kömür San. Ve Tic. A.Ş. opened a new branch in Kocaeli-Gebze district in 2004 and established a new coal production brand; "CEMRE". This way, Atakaş doubled its capacity and became Turkey's largest briquette coal producer. A second production line was added in the Payas Industrial Park factory site to increase capacity. Currently, the factory has an annual capacity of 675.000 tons/year.

"YEŞİLKÖR" and "CEMRE" branded briquette coals have TSE 12055 1. Grade Declaration of Conformity and are the first brands to receive this certificate in Turkey.

Production Capacity	675.000	tons/year
Loading Capacity	150	tons/hour
Total Factory Area (Payas)	29.000	m ²
Total Factory Area (Gebze)	15.000	m ²



We carry out non-calcined petroleum coke and lignite/anthracite import for industrial purposes. Import petroleum coke is originated from Venezuela and the USA while import lignite/anthracite is originated from South Africa and Russia.

Our products for industrial purposes can be used in various locations including cement factories, lime plants, and textile factories that received petroleum coke utilization permit.

Industry

Import Coke

Features of Import Non-calcined Petroleum Coke for Industrial Purposes

Features Import Non-calcined Petroleum Coke	Limit Values
Total sulphur rate [dry base]	Maximum 5% [+0,5 tolerance] (*)
Lower heating value [original]	Minimum 7500 Kcal/kg [-500 tolerance] (**)
Size	0-50 mm [5% is permissible for sizes larger than 50 mm]



Industry

Import Anthracite/Lignite

Features of Import Anthracite and Lignite for Industrial Purposes

Features of Import Anthracite/Lignite for Industrial Purposes

Limit Values

Total sulphur rate (dry base)

Maximum 1% (+0,1 tolerance) (*)

Lower heating value (original)

Minimum 6500 Kcal/kg (-500 tolerance) (**)

Volatile substance (dry base)

Maximum 36% (+1 tolerance)



A dark, low-key photograph of a tennis court. In the foreground, there are many rows of tennis balls, possibly on a tray or in a container, creating a strong sense of depth and repetition. In the background, a tennis net is visible, stretching across the frame. The overall lighting is very low, with the text being the primary source of brightness.

Social Responsibility

Naim Atakaş Anatolian Vocational High School

Former Kırkhan Anatolian High School accepted 36 students in a single classroom in Gazi High School's building for the first time in 1989-1990 academic year. Following 1993-1994 academic year, it continued educating students on the third and fourth floors of Trade High School. In 1999, Atakaş Corporate Group's Chairman Mr. Recep ATAKAŞ founded a school after his father and merged it with former Kırkhan Anatolian High School. This new school was named Naim Atakaş Anatolian High School. The school still continues to educate children in 17 classrooms with 1 Principal, 1 Head Assistant Principal, 2 Assistant Principals, 29 Teachers, 1 Officer and 1 Attendant.



Sefa Atakaş Maritime Anatolian High School

The school's construction was started in December 2007 by our Chairman Mr. Recep Atakaş after his late brother Sefa Atakaş. Construction was completed in a year and the school accepted its first 144 students for 2008-2009 academic year. The school is still active with 480 students.

Recep Atakaş Dört Yol Industrial Vocational High School

The school is located on 1600 m2 area and consists of 32 classrooms. School facility also includes two separate but same type workshop building constructions. Workshop buildings will have 450 m2 area and 2 floors. The land that the school and workshops are located on belongs to National Education and is 48.000 m2. The school also has a bunker, archive, activity room, heating plant, administrative personnel and teacher rooms, canteen, counseling, laboratory, Atatürk and Exhibition Area, map room, preparation room, and a library. During construction, all trees on the land were maintained and more trees were planted afterwards. Additional green areas, a basketball field, a football field, walking trails and vehicle trails, parking areas and perimeter illumination were constructed.



Kızılay Preschool

Kızılay (Red Crescent) Preschool was established as a part of Turkish Red Crescent's "81 Preschools in 81 Cities" project in 2008. The preschool was aimed to educate 150 students in 3 classrooms in two shifts. The preschool has open and closed playground on the facility and bridges an important gap in the area.

Hacı Faide Atakaş Student Dormitory

Hacı Faide Atakaş Student Dormitory was built to ensure students can live in the area. The dormitory has 56 rooms; up to 4 students can live in each room and can house a total of 224 students.



Nihal Atakaş Mosque

Nihal Atakaş Mosque was planned as one of the largest houses of prayer in the area; the mosque is constructed on 7800 m² land with 1350 m² gross usable area. The mosque will have 1070 m² net sitting area and 1535 m² net prayer area. The mosque has 2 minarets, both of which are 48 meters long. Besides, the mosque has one big, ten small domes. 145 m² chinaware (Çini) was used for its construction.





www.atakas.com.tr

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